



**SPECIFICATIONS:**

**POSTS:** GALVALUME™ COLD FORMED STEEL TUBING  
& PICKETS COATED INTERIOR & EXTERIOR

**RAILS:** ZAM™ COATED COLD FORMED TUBING  
(Zinc, Aluminum, Magnesium)  
COATED INTERIOR & EXTERIOR

**FINISH:** CHROMATE CONVERSION COATING  
ELECTROSTATICALLY APPLIED THERMALLY  
BONDED POLYESTER POWDER COATING  
MINIMUM FILM THICKNESS 2.5 mils

**POSTS:** 51mm x 51mm (2"x2"), 14 OR 16GA.

**POST FLANGES:** 76mm x 152mm x 6mm (3"x6"x¼")  
OPTION: 127mm x 127mm x 5mm  
(5"x5"x⅜") DECO PLATE

**POST CAPS:** PYRAMID, BALL, SPIRE OR ACORN

**RAILS:** 25mm x 25mm (1" x 1"), 14GA.

**PICKETS:** 16mm x 16mm (⅝" x ⅝"), 18GA.  
PINCHED ARROW, MAPLE LEAF, FLEUR DE LIS  
OR FLAT TOP c/w UV INSERT  
(USE ARROW UNLESS OTHERWISE NOTED)

**INFILL:** 89mm. DIA. CAST IRON RING OR DIAMOND  
(USE RINGS UNLESS OTHERWISE NOTED)

**FITTINGS:** 14 GA. STAMPED FORGED (FINISH AS ABOVE)

**STANDARD PANEL HEIGHTS:**

762mm (30")  
914mm (36")  
1067mm (42")  
1219mm (48")  
1524mm (60") SHOWN  
1829mm (72")

**STANDARD PANEL WIDTH:**

2372mm (93 ⅝")  
(PANELS MAY BE CUT TO SUIT)

**WELDS:** STAINLESS STEEL

**COLOUR:** STANDARD COLOURS ARE BLACK, SEMI-BLACK  
BROWN, GREEN, WHITE AND FOREST GREEN  
(CUSTOM COLOURS AVAILABLE UPON REQUEST)

**WARRANTY:** 5 YEAR

**NOTE:** TAMPER PROOF NUT AVAILABLE FOR BRACKETS  
E-COAT PROTECTION AVAILABLE UPON REQUEST

**COMMENTS:**



TITLE

**IRON EAGLE I  
STYLE 2180**

DRAWING No.

**2180**

CHK'D

DATE: JAN 12, 2018